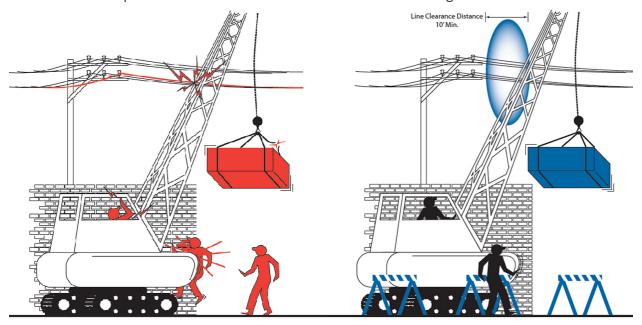


Cranes and Rigging

Properly securing any load with appropriate rigging is crucial to any lifting being done by machinery on the job-site. If the rigging fails, the results can cause serious injury and even death. Before any load is lifted all components of the rigging hardware should be evaluated to ensure they can withstand the forces of the load.

Follow these safe work practices

- 1. Guard all exposed gears, rotating shafts, pulleys, sprockets or other moving parts to prevent contact with employees.
- 2. Guard or block the swing radius of the crane to restrict and prevent employees from entering into and being struck by the machine.
- 3. Inspect all rigging equipment prior to each lift, this should include all slings, chains, ropes, and like materials used to support and lift materials.
- 4. Remove from service any defective equipment immediately.
- 5. Be sure to inspect all hooks, clamps, and other lifting accessories for their rated load.
- 6. Clearly communicate to all employees on site that no one is permitted to work under loads.
- 7. Be sure the person responsible for signaling the crane operator stays in visual contact with the operator and has been trained to use the correct signals.



WRONG WAY

RIGHT WAY